



Optimal Control of Partially Observed Inventory Systems

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Partially Observed Inventory

- Transaction errors: Unintentional mistakes happen
 - Eg: Cashiers ask for the name of vegetables at the checkout; Swap the same yogurt twice when you buy two different yogurts.
 - Axsäter (2001): ... deployment of ... technology is not always economically justifiable and does not eliminate ... errors.
 - Raman et al. (2001): inventory records for 65% of sku's at a *publicly traded retailer* are inaccurate.
- Product quality, yield, and spoilage problems not immediately observed
 - Eg: Blood cells, chemicals, batteries.

Partially Observed Inventory

- Misplaced inventory
 - Eg: Why cannot a bookstore clerk find a book on the shelf?
 - Raman et al. (2001): ... significant losses – as much as 25% of profits at a leading retailer.
- Pilferage: small but continuous theft
 - Eg: Furnitures, frozen foods.
 - Axsäter (2001): Apart from the loss in value, thefts will also lead to inaccurate inventory records.
- Inventory is counted to eliminate uncertainty in the records; time between two counts in a row can be termed as *information delay*.
- Filtered demand: Unmet demand is not observed.
 - Not finding a product on the shelf, customers often *quietly* leave the store.
 - Lariviere and Porteus (1999), and Ding, Puterman and Bisi (2002).

Some Literature

- Treharne and Sox (2002): Markovian modulated demand whose state is unobserved.
- Kök and Shang (2004): Inventory level is unobserved for *various* reasons; Inspection policy sought.

Seemingly Similar Work

- Kaplan (1970): Random delivery lead times.
The *information delay* shifts *demand observations* in time.
The *lead time* shifts *order deliveries* in time.
- Chen (1999): In a multiechelon inventory context, *information lead time* at an echelon is the time it takes for an order placed by the echelon to reach its upstream echelon.
- Neither has partially observed inventories.

Why a Few Studies?

- Practically: Retailers do not publicize their partial inventory information.
- Theoretically: Information must be inferred from surrogate measures.
 - Current inventory levels inferred from *inventory levels in earlier periods* (Information Delay),
 - Current inventory levels inferred from *stock-outs* (Zero Balance Walk),
 - Demand inferred from *the demand when it is met* (Filtered Newsvendor).
- Inferences yield conditional probability distributions for the inventory level.
 - Current inventory conditioned on the last observed inventory (Information Delay),
 - Current inventory conditioned on the time of the last stockout (Zero Balance Walk),
 - Demand conditioned on the demand observation given that it is less than the inventory (Filtered Newsvendor),

Why a Few Studies?

- The state of the system is a conditional distribution evolving in an infinite dimensional space.
- Check if there is a finite dimensional sufficient statistics?
 - Yes, the last inventory observation is a sufficient statistic for information delay case.
 - If yes, check the validity of the basestock and (s, S) policies?
 - No, there is no sufficient statistic for zero balance walk or the filtered newsvendor case.
- In the sequel, we examine the models for
 1. Information delay,
 2. Filtered newsvendor,
 3. Zero balance walk.

1. Information Delay

- *Information delays* exist when the most recent inventory information available to the Inventory Manager (IM) is dated.
- Eg: When the sales are not reported as they happen.
- Does not modern technology facilitate the information collection?
- Yes, but it also makes decision making frequent.
- Eg: Dell orders for components about every two hours.
- Still, some decisions are made without full knowledge of the up-to-date events.

1. Some Notation

- I_t, q_t, D_t : Inventory level, order quantity, demand (in the order of appearance) in period $t, t = 1, 2, \dots, T$.
- θ : Information delay, measured in the number of periods.
- z_t : The signal (surrogate variable) observed in period t .

$$z_t = \begin{cases} I_1 & \text{if } t \leq \theta + 1 \\ I_{t-\theta} & \text{if } t \geq \theta + 2 \end{cases}$$

z_t is the most recent inventory level observed by period t .

- IM knows the signal history $\{z_j : j \leq t\}$, which generates

$$\mathcal{Z}_t := G(\{z_j : j \leq t\})$$

- In classical models, $\mathcal{F}_t := G(\{I_j : j \leq t\})$ is known
- $\mathcal{Z}_t \subseteq \mathcal{F}_t \implies$ Inventory is partially observed.

1. Problem Definition

- Inventory is backordered

$$I_{t+1} = I_t + q_t - D_t.$$

- $c(I, q)$ is the one-period cost function.
- Objective function:

$$J(\mathbf{q}) := \mathbb{E} \sum_{t=1}^T c(I_t, q_t).$$

- Find the order quantity process adapted to the observed history to minimize $J(\mathbf{q})$.

1. Reference Inventory Position

- x_t : The latest observed inventory plus all the orders since then.
Suppose $t \geq \theta + 2$

$$x_t := I_{t-\theta} + \sum_{i=1}^{\theta} q_{t-i}.$$

- Obtain the inventory level from the reference inventory position

$$I_t = x_t - \underbrace{\sum_{i=1}^{\theta} D_{t-i}}_{=: D^{\theta}}.$$

- Then evolve x_t instead of I_t

$$x_{t+1} = x_t + q_t - D_{t-\theta}.$$

1. Rewrite the Problem

- Single-period cost w.r.t. reference inventory position

$$c^i(x, q) := \mathbb{E} c(x - D^i, q).$$

- Objective function

$$J(\mathbf{q}) = \mathbb{E} \sum_{t=1}^T c_t(x_t, q_t)$$

where

$$c_t(x, q) = \left\{ \begin{array}{ll} c^{t-1}(x, q) & \text{if } t \leq \theta + 1 \\ c^\theta(x, q) & \text{if } t \geq \theta + 2 \end{array} \right\}$$

1. Dynamic Program

$$V_{T+1}(x; \theta) = 0,$$
$$V_t(x; \theta) = \begin{cases} \inf_{q \geq 0} c^{t-1}(x, q) + V_{t+1}(x + q; \theta) & \text{for } t \leq \theta, \\ \inf_{q \geq 0} c^\theta(x, q) + \mathbb{E} V_{t+1}(x + q - D; \theta) & \text{for } t \geq \theta + 1. \end{cases}$$

- State x is the reference inventory position.
- Nonzero salvage value and discounting can be added.
- For policy structure, let $c^i(x, q) = cq + \mathbb{E} h(x - D^i)$.

1. Basestock Policy

Optimal order quantity $q_t^*(x)$ is

$q_t^*(x) = (u_t^*(\theta) - x)^+$, where the base stock $u_t^*(\theta)$ is

$$u_t^*(\theta) := \begin{cases} \arg \min_u cu + V_{t+1}(u; \theta), & t \leq \theta, \\ \arg \min_u cu + \mathbf{IE} V_{t+1}(u - D; \theta), & t \geq \theta + 1. \end{cases}$$

- Delay θ dependent basestock $u_t^*(\theta)$ is computed against the reference inventory position x .

1. Monotonicity Properties

- Marginal benefit of inventory is more with longer delay;
Marginal cost of inventory is less with a longer delay,

$$\frac{d}{dx} V_t(x; \theta) \leq \frac{d}{dx} V_t(x; \theta + 1)$$

Either for $[t \geq \theta + 1]$ or for $[x \leq u_t^*(\theta) \text{ and } t \leq \theta]$.

- Basestocks are larger with a longer delay

$$u_t^*(\theta) \leq u_t^*(\theta + 1)$$

Either for $[t \geq \theta + 2]$ or for $[t \leq \theta]$.

- Comparison of $u_{\theta+1}^*(\theta)$ and $u_{\theta+1}^*(\theta + 1)$ requires additional conditions on the cost.
- Costs are smaller with shorter delay: $V_1(x; \theta) \leq V_1(x; \theta + 1)$.

1. Random Information Delay

- Delay θ is random.
- Eg: Building / repairing an information system which would become available at the end of period $\theta + 1$.
- Delay has probabilities $p_k := \mathbf{P}(\theta = k)$.
- β_t : The period to which the most recent inventory observation belongs,

$$\beta_t = \left\{ \begin{array}{ll} 1 & \text{if } t \leq \theta + 1 \\ t - \theta & \text{if } t \geq \theta + 2 \end{array} \right\}, \quad \beta_1 = 1.$$

$\{\beta_t : t \geq 1\}$ is a stochastic process derived from θ .

- Eg: If $[\theta = 2]$, then $\beta_1 = \beta_2 = \beta_3 = 1$ and $\beta_4 = 2, \beta_5 = 3$.

1. Dynamic Program

Evolution of the system state

$$(x_t, \beta_t) \mapsto (x_t + q_t - D^{\beta_{t+1} - \beta_t}, \beta_{t+1})$$

where $(\beta_{t+1} - \beta_t)$ demands are observed at the beginning of period $t + 1$.

$$W_t(x, \beta) = \inf_{q \geq 0} \underbrace{c^{t-\beta}(x, q)}_{1\text{-period cost computed with } D^{t-\beta}} + \mathbf{IE} \left[\underbrace{W_{t+1}(x + q - D^{\beta_{t+1} - \beta}, \beta_{t+1})}_{\text{Future cost with } \beta_{t+1}} \middle| \beta_t = \beta \right]$$

Note that $W_t(x, \beta) = V_t(x, t - \beta)$ for $\beta \geq 2$.

1. When is the delay observed?

If the information system is not built by t , it may not be built by $t + 1$ either:

$$\begin{aligned} \mathbf{P}(\beta_{t+1} = 1 | \beta_t = 1) &= \mathbf{P}(\theta \geq t | \theta \geq t - 1) \\ &= \frac{1 - \sum_{k=0}^{t-1} p_k}{1 - \sum_{k=0}^{t-2} p_k}. \end{aligned}$$

Or it is built by the beginning of period $t + 1$

$$\mathbf{P}(\beta_{t+1} = 2 | \beta_t = 1) = \frac{p_{t-1}}{1 - \sum_{k=0}^{t-2} p_k} =: \lambda_{t-1}.$$

- What is $\mathbf{P}(\beta_{t+1} = 3 | \beta_t = 1)$? Hint: What is β_t if $\beta_{t+1} = 3$?
 $\beta_{t+1} = 3 \implies \theta = t - 2$. Then $\beta_t = 2$. Interestingly, $\beta_{t+1} - \beta_t \leq 1$.
- Note that λ_t is the hazard rate function for θ .

1. Dynamic Program : $\beta_t = 1$

DP recursion with yet to be observed delay becomes

$$\begin{aligned} W_t(x, 1) &= -cx + \mathbf{IE} h(x - D^{t-1}) \\ &+ \min_{w \geq x} [cw + \lambda_{t-1} \mathbf{IE} V_{t+1}(w - D, t - 1) \\ &\quad + (1 - \lambda_{t-1})W_{t+1}(w, 1)]. \end{aligned}$$

The recursion implies a basestock policy with

$$\begin{aligned} w_t^* &:= \arg \min_w [cw + \lambda_{t-1} \mathbf{IE} V_{t+1}(w - D, t - 1) \\ &\quad + (1 - \lambda_{t-1})W_{t+1}(w, 1)], \\ q_t^*(x, \beta) &= \begin{cases} (w_t^* - x)^+ & \text{if } \beta = 1 \\ (u_t^*(t - \beta) - x)^+ & \text{if } \beta \geq 2 \end{cases}. \end{aligned}$$

1. Markovian delays: $\{\theta_t : t \geq 1\}$

- Delay process is a Markov Chain characterized by transition probabilities

$$p_{i,j}^t := \mathbf{P}(\theta_{t+1} = j | \theta_t = i) \quad \text{for } t \geq 1$$

and $\theta_0 = 0$.

- $\{\beta_t : t \geq 1\}$ is not necessarily a Markov chain anymore.
- Construct a new process $\{\tau_t : t \geq 1\}$ by

$$\tau_t := \max_{1 \leq j \leq t} \{j : \beta_{j-1} < \beta_j\},$$

τ_t is the calendar time of the latest inventory observation.

- $\{(\beta_t, \tau_t) : t \geq 1\}$ is a Markov chain because

$$\tau_{t+1} = \mathbf{1}_{\beta_{t+1} = \beta_t} \tau_t + \mathbf{1}_{\beta_{t+1} > \beta_t} (t + 1).$$

1. Markovian delays: DP formulation

- Let $\sigma_t := t - \tau_t$ and $\eta_t := \theta_{\tau_t}$. They are respectively the age of the latest inventory observation and the delay inferred from that observation.
- $\{(\sigma_t, \eta_t)\}$ is a Markov chain on account of $\{(\beta_t, \tau_t)\}$. Let

$$\gamma_{\sigma, \eta}^t := \mathbf{P}(\theta_{t+1} \geq \eta + \sigma + 1 | \theta_{t-\sigma} = \eta, \theta_{t-\sigma+1} \geq \eta + 1, \dots, \theta_t \geq \eta + \sigma)$$

$$\gamma_{k, \sigma, \eta}^t := \mathbf{P}(\theta_{t+1} = k | \theta_{t-\sigma} = \eta, \theta_{t-\sigma+1} \geq \eta + 1, \dots, \theta_t \geq \eta + \sigma)$$

- Basetock policy still holds in view of the DP equation

$$V_t(x, \sigma, \eta) = \inf_{q \geq 0} \left\{ c^{\sigma+\eta}(x, q) + \alpha \gamma_{\sigma, \eta}^t V_{t+1}(x + q, \sigma + 1, \eta) + \alpha \sum_{k=0}^{\sigma+\eta} \gamma_{k, \sigma, \eta}^t V_{t+1}^{\sigma+\eta+1-k}(x + q, 0, k) \right\}.$$

1. Concluding Remarks

- Reference inventory position is a sufficient statistic for the delay problem.
- Basestock policies are optimal with Constant delays.
- State β dependent basestock policies are optimal with Random delays.
- (s, S) policies are optimal if there also are fixed ordering costs.

2. Filtered Newsvendor

- Many inventory models assume a static and a known demand distribution
- This distribution in reality can change over time and so it is likely to be unknown.
- The demand is observed *only* when it is less than the inventory level, i.e., unmet demand is *censored*.
- Ding et al. (2002), demands are iid.
- Our model, demands come from a Markov process,
 $p(x|\xi) := \mathbb{P}(D_{t+1} = x | D_t = \xi)$.
- Inventory is decoupled; Excess inventory is salvaged at the end of each period.
- q_t is the inventory available to satisfy the demand D_t .
- Not the demand but the sale z_t is observed.
 $z_t := \min\{D_t, q_t\}$. $\mathcal{Z}_t := \sigma(\{z_1, \dots, z_t\})$

2. Problem Definition

- $L(D, q)$, one-period cost function:

$$L(D, q) = \left\{ \begin{array}{ll} cq - h(q - D) & \text{if } D \leq q \\ cq + b(D - q) & \text{if } q \leq D \end{array} \right\},$$

h , c and b are the salvage value per unit, the ordering cost per unit, and the shortage cost per unit. $0 \leq h < c < b$.

- With the discount factor $0 < \alpha < 1$ and with q_t adapted to \mathcal{Z}_{t-1} , minimize

$$J(\mathbf{q}) := \sum_{t=1}^{\infty} \alpha^{t-1} \mathbb{E} L(D_t, q_t).$$

2. DP with Normalized Probabilities

- π_t : the conditional probability density function of D_t .

$$\pi_{t+1}(x) = \mathbf{1}_{z_t=q_t} \frac{\int_{q_t}^{\infty} \pi_t(\xi) p(x|\xi) d\xi}{\int_{q_t}^{\infty} \pi_t(\xi) d\xi} + \mathbf{1}_{z_t < q_t} p(x|z_t).$$

Future costs should have two terms depending on whether the demand is observed. When the demand is not observed, the future costs depend on the first term on the right-hand side. Otherwise, they depend on the second term.

- Value function is:

$$V(\pi) = \min_q \left\{ \int L(x, q) \pi(x) dx + \alpha V \left(\frac{\int_q^{\infty} p(\cdot|\xi) \pi(\xi) d\xi}{\int_q^{\infty} \pi(\xi) d\xi} \right) \times \right. \\ \left. \int_q^{\infty} \pi(\xi) d\xi + \alpha \int_0^q V(p(\cdot|\xi)) \pi(\xi) d\xi \right\}.$$

2. Unnormalized Probabilities

- Define unnormalized probability ρ_t by

$$\rho_{t+1}(x) = \mathbf{1}_{z_t=q_t} \int_{q_t}^{\infty} p(x|\xi) \rho_t(\xi) d\xi + \mathbf{1}_{z_t < q_t} p(x|z_t)$$

with $\rho_1(x) = \pi_1(x)$.

- Set

$$\lambda_t := \int \rho_t(x) dx.$$

- Then

$$\lambda_1 = 1, \quad \lambda_{t+1} = \mathbf{1}_{z_t=q_t} \int_{q_t}^{\infty} \rho_t(\xi) d\xi + \mathbf{1}_{z_t < q_t}$$

2. DP with Unnormalized Probabilities

- Value function W for unnormalized probabilities:

$$W(\rho) = \min_q \left\{ \int L(x, y) \rho(x) dx + \alpha W \left(\int_q^\infty p(\cdot | \xi) \rho(\xi) d\xi \right) + \alpha \int_0^q W(p(\cdot | \xi)) \rho(\xi) d\xi \right\}.$$

- $W(0) = 0$ and W is homogenous of degree 1, i.e., $W(a\rho) = aW(\rho)$ for $a > 0$.
- The right-hand side in the DP has linear growth facilitating the derivation of the existence results.

2. Existence and Monotonicity Results

- Define the map $T(W)$ as

$$T(W)(\rho) := \min_q \left\{ \int L(x, y) \rho(x) dx + \alpha W \left(\int_q^\infty p(\cdot|\xi) \rho(\xi) d\xi \right) + \alpha \int_0^q W(p(\cdot|\xi)) \rho(\xi) d\xi \right\}.$$

- T is a contraction mapping when α is sufficiently small. Thus, there exists one and only one solution $W(\rho)$ of the DP equation. Moreover, $W(\rho)$ is continuous at each ρ and there exists an optimal feedback policy.
- X (its c.d.f. Π) is less than X' (its c.d.f. Π') in hazard rate ordering if $(1 - \Pi'(z))/(1 - \Pi(z))$ is increasing in z .
- $V(\pi) \leq V(\pi')$ if π is smaller than π' in the hazard rate order and $p(\cdot|\cdot)$ preserves the hazard rate order.

2. Example: A Two State Markov Chain for the Demand

- Demand takes only two values x_1 and x_2 , $x_1 < x_2$.
- The unnormalized demand distribution $\rho = \theta_1\delta_{x_1} + \theta_2\delta_{x_2}$.
- The transition probabilities:

$$\begin{aligned}p(\cdot|x_1) &= \beta_1\delta_{x_1} + (1 - \beta_1)\delta_{x_2} \\p(\cdot|x_2) &= (1 - \beta_2)\delta_{x_1} + \beta_2\delta_{x_2}.\end{aligned}$$

- DP equation for the cost $Z([\theta_1, \theta_2])$:

$$\begin{aligned}Z([\theta_1, \theta_2]) &= \min_y \{ \theta_1 L_1(y) + \theta_2 L_2(y) \\ &\quad + \alpha \mathbf{I}_{y \leq x_1} Z([\theta_1\beta_1 + \theta_2(1 - \beta_2), \theta_1(1 - \beta_1) + \theta_2\beta_2]) \\ &\quad + \alpha \mathbf{I}_{x_1 < y} [\theta_1 Z(\beta_1, 1 - \beta_1) + \theta_2 Z([1 - \beta_2, \beta_2])] \}.\end{aligned}$$

- $Z(a[\theta_1, \theta_2]) = aZ([\theta_1, \theta_2])$ for every scalar $a > 0$. In particular, $Z([\theta_1, \theta_2]) = \theta_2 Z([\theta_1/\theta_2, 1])$.

2. Example: A Two State Markov Chain for the Demand

- Define the unnormalized cost $\Phi(\theta) := Z([\theta, 1])$.
- DP equation for unnormalized cost $\Phi(\theta)$:

$$\begin{aligned} \Phi(\theta) = \min_y & \left\{ \theta L_1(y) + L_2(y) \right. \\ & + \alpha \mathbf{1}_{y \leq x_1} (\theta(1 - \beta_1) + \beta_2) \Phi \left(\frac{\theta\beta_1 + 1 - \beta_2}{\theta(1 - \beta_1) + \beta_2} \right) \\ & \left. + \alpha \mathbf{1}_{x_1 < y} \left[\theta(1 - \beta_1) \Phi \left(\frac{\beta_1}{1 - \beta_1} \right) + \beta_2 \Phi \left(\frac{1 - \beta_2}{\beta_2} \right) \right] \right\}. \end{aligned}$$

where $\theta := \theta_1/\theta_2$.

2. Example: An Approximation to Break the Circle

- Computation of $\Phi(\theta)$ can be done by value iteration.
- Instead let $\beta = \beta_1 = \beta_2$, assume $\beta > 1/2$ and let $\sigma = \beta/(1 - \beta)$
- $\beta > 1/2$ implies that the transition matrix preserves hazard rate order.
- Approximation:

$$\Phi\left(\frac{2\sigma}{\sigma^2 + 1}\right) \cong \Phi(1) \cong \Phi\left(\frac{\sigma^2 + 1}{2\sigma}\right).$$

- Discretize Φ at three points $\{1/\sigma, 1, \sigma\}$. Solve 3 equations in 3 unknowns.

2. Example: 3 Equation and Unknown

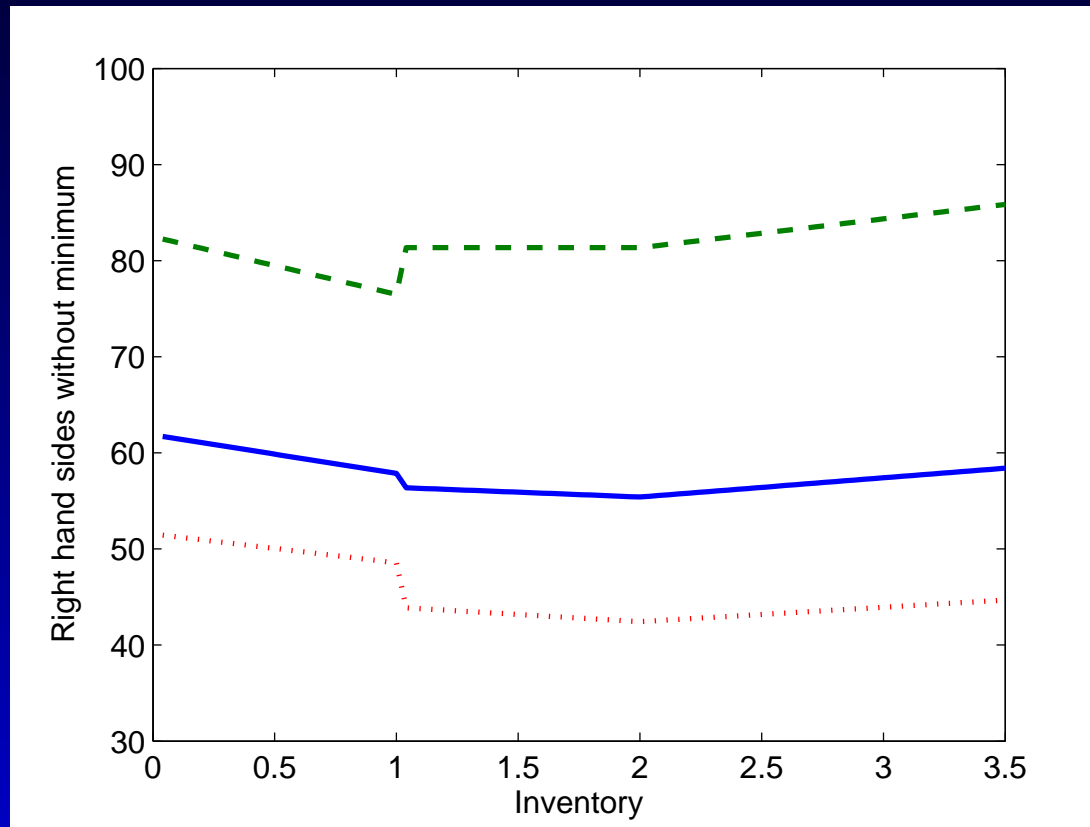
$$\Phi(1) = \min_y \left\{ L_1(y) + L_2(y) + \alpha \mathbf{1}_{y \leq x_1} \Phi(1) \right. \\ \left. + \alpha \mathbf{1}_{x_1 < y} \left(\frac{1}{1 + \sigma} \Phi(\sigma) + \frac{\sigma}{1 + \sigma} \Phi(1/\sigma) \right) \right\},$$

$$\Phi(\sigma) = \min_y \left\{ \sigma L_1(y) + L_2(y) + \alpha \mathbf{1}_{y \leq x_1} \frac{2\sigma}{1 + \sigma} \Phi(1) \right. \\ \left. + \alpha \mathbf{1}_{x_1 < y} \frac{\sigma}{1 + \sigma} (\Phi(\sigma) + \Phi(1/\sigma)) \right\},$$

$$\Phi(1/\sigma) = \min_y \left\{ \frac{1}{\sigma} L_1(y) + L_2(y) + \alpha \mathbf{1}_{y \leq x_1} \frac{1 + \sigma^2}{\sigma(1 + \sigma)} \Phi(1) \right. \\ \left. + \alpha \mathbf{1}_{x_1 < y} \left(\frac{1}{\sigma(1 + \sigma)} \Phi(\sigma) + \frac{\sigma}{1 + \sigma} \Phi(1/\sigma) \right) \right\}.$$

2. Example: 3 Equation and Unknown

Set $x_1 = 1$, $x_2 = 2$, $\sigma = 2$, $h = 1$, $c = 2$, $b = 4$ and $\alpha = 0.9$.



The terms inside $\{\cdot\}$ on the right-hand sides of eqs for $\Phi(1)$, $\Phi(\sigma)$, $\Phi(1/\sigma)$: Solid line “—” for $\Phi(1)$; Dashed line “--” for $\Phi(\sigma)$; Dotted line “...” for $\Phi(1/\sigma)$.

2. Example: Results

- The right-hand sides for $\Phi(1)$, $\Phi(\sigma)$, $\Phi(1/\sigma)$ are minimized respectively at $y = 2$, $y = 1$ and $y = 2$.
- $\sigma = 1$ indicates that demands x_1 and x_2 are equally likely, while a larger σ implies $x_1 = 1$ is more likely.
- When $\sigma = 2$, the right hand side of $\Phi(\sigma)$ is minimized at $y = 1$, i.e., when we believe that the demand is smaller, we order less.
- Approximate value functions for expected discounted cost:

$$V \left(\frac{1/2}{1 + 1/2} \delta_{x_1} + \frac{1}{1 + 1/2} \delta_{x_2} \right) = \frac{42.43}{1 + 1/2} = 28.28,$$

$$V \left(\frac{1}{1 + 1} \delta_{x_1} + \frac{1}{1 + 1} \delta_{x_2} \right) = \frac{55.41}{1 + 1} = 27.70,$$

$$V \left(\frac{2}{1 + 2} \delta_{x_1} + \frac{1}{1 + 2} \delta_{x_2} \right) = \frac{76.49}{1 + 2} = 25.50.$$

2. Concluding Remarks

- Partially observed demand leads to a DP in infinite dimensional spaces.
- The DP is highly nonlinear.
- Unnormalized probabilities linearize the state transition equations.
- This linearization facilitates the proofs of existence.
- Other application areas of these ideas:
 - Parameterized π , where the parameter is updated.
 - Zero Balance Walk model.

3. Zero Balance Walk Model

- When the inventory level is uncertain, inventory can be counted.
- Counting is costly. Counting is free of charge when inventory is zero. This is because a quick glance at the shelves can indicate that inventory is zero.
- In zero balance walk,
 - The inventory level is observed only when there is no physical inventory.
 - When there is inventory, only the event that the inventory is positive is observed.
- Signal $z_t := \mathbb{1}_{I_t=0}$ for $t \geq 0$.
- This observation process mimics what is known as “zero-balance walk” (Fisher et al., 2000 and Raman et al., 2001) at some companies where employees walk around the shelves to identify the stocked-out items.

3. Zero Balance Walk Model

- Unmet inventory is lost: $I_{t+1} = (I_t + q_t - D_t)^+$ for $t \geq 1$.
- Demands are i.i.d. A generic demand is denoted by D , which is i.i.d. with each D_t . Let f denote the density and F denote the cumulative distribution of D . Let $\bar{F} = 1 - F$.
- The order q_t is adapted to $\mathcal{Z}_t := \sigma(\{z_j : 1 \leq j \leq t\})$. Clearly $\mathcal{Z}_t \subset \mathcal{F}_t := \sigma(\{I_j : 1 \leq j \leq t\})$.
- Given a stationary cost function $c(I_t, q_t)$ with \mathbf{q} defining the admissible order quantities, the total discounted cost is

$$J(\zeta, \pi, \mathbf{q}) := \sum_{t=1}^{\infty} \alpha^{t-1} \mathbb{E} c(I_t, q_t).$$

- The initial conditions are a pair $(\zeta, \pi(x))$, where ζ is 1 or 0. If ζ is 1, then $I_1 = 0$. If ζ is 0, then $I_1 > 0$ and $\pi(\cdot)$ is the probability distribution of I_1 .
- Find q_t to minimize $J(\zeta, \pi, \mathbf{q})$.

3. Towards the Evolution of π_t

- Let $\pi_t(\cdot)$ be the conditional probability density of I_t given \mathcal{Z}_{t-1} and $I_t > 0$.
- In order to obtain a recursive expression for π_t in terms of π_{t-1} , we begin with expressing $\mathbb{E}(\phi(I_t)|\mathcal{Z}_t)$ in terms of conditional expectations with respect to \mathcal{Z}_{t-1} .

$$\begin{aligned}\mathbb{E}(\phi(I_t)|\mathcal{Z}_t) &= \mathbb{1}_{I_t=0}\phi(0) + \mathbb{1}_{I_t>0}\frac{\mathbb{E}(\phi(I_t)\mathbb{1}_{I_t>0}|\mathcal{Z}_{t-1})}{\mathbb{P}(I_t > 0|\mathcal{Z}_{t-1})} \\ &= \mathbb{1}_{I_t=0}\phi(0) + \mathbb{1}_{I_t>0}\mathbb{E}(\phi(I_t)|\mathcal{Z}_{t-1}, I_t > 0).\end{aligned}$$

$$\begin{aligned}\mathbb{E}(\phi(I_t)|\mathcal{Z}_t)\mathbb{1}_{I_t>0} &= \mathbb{1}_{I_{t-1}=0}\frac{\int_0^\infty \phi(z)f(q_{t-1}-z)\mathbb{1}_{q_{t-1}\geq z}dz}{F(q_{t-1})} \\ &\quad + \mathbb{1}_{I_{t-1}>0}\frac{\int_0^\infty \phi(z)\int_{(z-q_{t-1})^+}^\infty f(y+q_{t-1}-z)\pi_{t-1}(y)dydz}{\int_0^\infty F(y+q_{t-1})\pi_{t-1}(y)dy}.\end{aligned}$$

3. Evolution of π_t

- Let $\pi_t(\cdot)$ be the conditional probability density of I_t given \mathcal{Z}_{t-1} and $I_t > 0$.

$$\pi_t(x) = z_{t-1} \frac{f(q_{t-1} - x) \mathbb{I}_{x < q_{t-1}}}{F(q_{t-1})} + (1 - z_{t-1}) \frac{\int_{(x - q_{t-1})^+}^{\infty} f(y + q_{t-1} - x) \pi_{t-1}(y) dy}{\int_0^{\infty} F(q_{t-1} + y) \pi_{t-1}(y) dy}$$

- This corresponds to the Kushner equation in our inventory context.
- The conditional probability evolves according to a highly nonlinear equation.

3. Unnormalized Probabilities

- Define unnormalized probability ρ_t by

$$\begin{aligned}\rho_t(x) &= z_{t-1}f(q_{t-1} - x)\mathbb{I}_{x < q_{t-1}} \\ &\quad + (1 - z_{t-1}) \int_{(x - q_{t-1})^+}^{\infty} f(y + q_{t-1} - x)\rho_{t-1}(y)dy,\end{aligned}$$

$$\rho_1(x) = \pi(x).$$

- Normalized and unnormalized probabilities can be related by

$$\rho_t(x) := \lambda_t \pi_t(x).$$

- Normalization constant λ_t is given by

$$\lambda_t = z_{t-1}F(q_{t-1}) + (1 - z_{t-1})\lambda_{t-1} \int F(q_{t-1} + y)\pi_{t-1}(y)dy.$$

3. Some Definitions

- Define the value function.

$$V(\zeta, \pi) := \inf_{\mathbf{q}} J(\zeta, \pi, \mathbf{q}).$$

- Define the inner product in appropriate functional spaces

$$\langle \rho, \phi \rangle = \int_0^{\infty} \rho(x) \phi(x) dx$$

- For any scalar $q > 0$, define the linear operator Φ as

$$\Phi(q, \rho)(x) = \int_{(x-q)^+}^{\infty} f(y + q - x) \rho(y) dy.$$

- Define the nonlinear operator Ψ as

$$\Psi(q, \rho) = \frac{\Phi(q, \rho)}{\langle \Phi(q, \rho), 1 \rangle}.$$

3. DP with Normalized Probabilities

- We can write the state evolution with operators:

$$\pi_t = z_{t-1} \Psi(q_t, \delta) + (1 - z_{t-1}) \Psi(q_t, \pi_{t-1})$$

$$\rho_t = z_{t-1} \Phi(q_t, \delta) + (1 - z_{t-1}) \Phi(q_t, \rho_{t-1})$$

- Let $v := V(1, \pi)$ and $V(\pi) := V(0, \pi)$, then

$$V(\pi) = \inf_q \left\{ \langle c(\cdot, q), \pi(\cdot) \rangle + \alpha v \int \bar{F}(y + q) \pi(y) dy \right. \\ \left. + \alpha V(\Psi(q, \pi)) \int F(y + q) \pi(y) dy \right\},$$

$$v = \inf_q \left\{ c(0, q) + \alpha v \bar{F}(q) + \alpha V(\Psi(q, \delta)) F(q) \right\}.$$

3. DP with Unnormalized Probabilities

- The study of the DP simplifies considerably when working with the unnormalized probability ρ .
- New value function $Z(\cdot)$ where $Z(\rho) := V(\rho/\lambda)\lambda$.
- New system of DP equations:

$$Z(\rho) = \inf_q \left\{ \langle c(\cdot, q), \rho(\cdot) \rangle + \alpha v \int \bar{F}(y + q) \rho(y) dy + \alpha Z(\Phi(q, \rho)) \right\},$$

$$v = \inf_q \left\{ c(0, q) + \alpha v \bar{F}(q) + \alpha Z(\Phi(q, \delta)) \right\}.$$

- We have $Z(0) = 0$ and Z is homogenous of degree 1.

3. Existence of a Solution

- Bound the single period cost: Suppose that positive constants c, c_0, c_1 , and h are such that $cq < c(x, q) \leq c_0 + c_1q + hx$ for $x \geq 0$.
- Define the function $K(q, \rho; v, Z) := \langle c(\cdot, q), \rho(\cdot) \rangle + \alpha v \int \bar{F}(y + q) \rho(y) dy + \alpha Z(\Phi(q, \rho))$.
- Define the map $T(v; Z(\rho)) := (\inf_q K(q, \delta; v, Z); \inf_q K(q, \rho; v, Z))$.
- A value iteration scheme can be developed which converges to (\bar{v}, \bar{Z}) .
- (\bar{v}, \bar{Z}) is the maximal solution satisfying $(v; Z) = T(v; Z)$. Also $\bar{Z}(\pi) = \inf_{\mathbf{q}} J(0, \pi, \mathbf{q})$ and $\bar{v} = \inf_{\mathbf{q}} J(1, \pi, \mathbf{q})$.
- $\bar{Z}(\pi)$ and \bar{v} are interpreted as the infima of the costs. This, however, does not imply the existence of a feedback policy unless the order quantity q is bounded.

3. Bounded Order Quantities

- Suppose that the orders are bounded by m :

$$Z^m(\rho) = \inf_{q \leq m} \left\{ \langle c(\cdot, q), \rho(\cdot) \rangle + \alpha v^m \int \bar{F}(y + q) \rho(y) dy + \alpha Z^m(\Phi(q, \rho)) \right\}$$
$$v^m = \inf_{q \leq m} \left\{ c(0, q) + \alpha v^m \bar{F}(q) + \alpha Z^m(\Phi(q, \delta)) \right\}.$$

- Z^m is Lipschitz continuous.
- This additional smoothness property allows us to establish the uniqueness of a solution to the system above in the absence of a contraction property on T .

3. Concluding Remarks

- Partially observed inventory leads to a DP in infinite dimensional spaces.
- The DP is highly nonlinear.
- Unnormalized probabilities linearize the state transition equations.
- This linearization facilitates the proofs of existence.

Unnormalized Probabilities are very useful in establishing the existence of solutions for partially observed systems.